

ABSTRACT OF THE DISCLOSURE

A battery including an electrode unit housed in a battery can and which generates electricity which can be taken out of the battery via a pair of negative and positive electrode terminals, wherein a terminal assembly is installed in the battery, a current collector plate is connected to an edge of an electrode of the electrode unit for connecting the electrode unit to the terminal assembly, and one or more than one connecting piece which is protrusively formed on a surface of the current collector plate is welded and secured to a base portion of the terminal assembly.